

# The Hidden Bottleneck

Unlocking Airport Potential by  
Synchronizing Runway and  
Apron Capacity



**Aipron**  
Empowering Apron Intelligence

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*By Pablo García Alonso, Founder of Aipron, and creator of the APCAP® concept and the DACAMS® framework.*

## Executive Summary

The operational capacity and financial performance of a modern airport are not dictated by the peak efficiency of its runways in isolation, but by the seamless synchronization between its runway system and its apron area. An airport's runway capacity, expressed in movements per hour, is translated into airport slots, which form the basis of all operational planning. When imbalances in traffic flow create an "operational arrhythmia," tools like Collaborative Decision Making (A-CDM) are employed to diagnose the cause, and Air Traffic Flow Management (ATFM) measures are applied to manage congestion. However, this paper posits that these tools often fail to resolve the core issue because they operate on a flawed premise: the perception of the apron as a functionally infinite resource, able to absorb any volume of traffic. This perceptual gap means that the root cause on the apron remains unaddressed, leading to persistent desynchronization that manifests as extended taxi times, costly gate-hold delays, excessive fuel burn, and degraded on-time performance.

To illustrate the potential scale of these inefficiencies, an operational model was developed. The methodology's mathematical viability has been confirmed through theoretical simulations, with a roadmap for further validation that includes advanced, AI-assisted simulations in customized environments, culminating in a Fast-Time Simulation (FTS) using real-world airport data. This model, detailed in the white paper "Understanding the Apron Management Service," by Aipron Co-Founder and Principal Consultant, Pablo García Alonso, demonstrates that for a typical busy airport, mitigating ground delays can unlock potential annual savings for airlines of over **\$11.9 million** and increase peak hour capacity by up to **10.2%** without new infrastructure investment. Environmentally, the model indicates potential annual CO2 reductions of over **24,000 tonnes**. Furthermore, the human factor is critical; unmanaged complexity and congestion directly increase the workload on Air Traffic Controllers (ATC) and Apron Management Service Officers (AMSO), elevating the potential for error and compromising safety as defined by ICAO's Safety Management Systems (SMS).

This paper will diagnose the root causes of this systemic imbalance, rigorously quantify its far-reaching consequences, and introduce a new paradigm for airside management. It will explain the philosophy and functions of the **Dynamic Apron Capacity Assessment and Management System (DACAMS)**—a framework developed by the author to transform the apron from a perceived infinite resource into a synchronized, intelligent, and managed component of the airport ecosystem. This is a strategic imperative for any airport seeking to maximize efficiency, profitability, and sustainability.

# Introduction: The Airport as an Interconnected System

An airport is one of the most complex operational environments in the world, comprised of three core infrastructures: the maneuvering area (runways and taxiways), the apron, and the terminal. The overall capacity of this system is not determined by a single element, but by the performance of its most constrained subsystem. In the established operational paradigm, an airport's throughput is governed by its runway capacity, a figure that is translated into airport slots which are then allocated to airlines. When congestion occurs, the default response is to apply Air Traffic Flow Management (ATFM) measures, and to use Collaborative Decision Making (A-CDM) platforms to improve predictability.

While these are essential tools, their effectiveness is limited if they do not account for all variables. The critical flaw in this approach is the implicit assumption that the apron—the area "intended to accommodate aircraft for purposes of loading or unloading passengers, mail or cargo, fuelling, parking or maintenance"—is a functionally infinite resource. In daily operations, there is a tendency to treat the apron's real, dynamic capacity as limitless, able to absorb any traffic volume dictated by the runway.

This paper explores the consequences of this flawed assumption. We will demonstrate that when the dynamic, real-world capacity of the apron is not respected, the entire airport system suffers. We will analyze the common causes of this imbalance, quantify its significant financial and environmental costs, and explore the strategic solutions required to achieve a state of operational equilibrium. This equilibrium is the cornerstone of a truly efficient, resilient, and sustainable airport, a key step towards Total Airport Management (TAM).

# Diagnosing the Imbalance: Two Sides of a System Under Stress

The desynchronization between apron and runway capacity is a bidirectional problem. It is not merely that the apron can fail the runway; the runway can also overwhelm the apron. Understanding these two scenarios is key to diagnosing the true nature of the bottleneck.

## Departure Bottlenecks

- **Scenario 1: Apron Capacity < Runway Capacity (The Underfed Runway).** This is the classic scenario where the apron system is unable to deliver aircraft to the runway in a timely and orderly sequence, resulting in the underutilization of available runway departure slots. Causes include inefficient departure sequencing, complex taxiway layouts with numerous conflict points, and extended turnaround times occupying gates. The direct result is a loss of potential airport throughput.
- **Scenario 2: Apron Capacity > Runway Capacity (The Saturated Holding Point).** In this scenario, the apron is efficient at preparing aircraft, but the runway cannot absorb them at the same rate. The bottleneck is not a lack of ready aircraft, but a complex human and systemic friction in the departure pre-sequence that unfolds as follows:
  1. **Imperfect Information:** In an A-CDM environment, ATC relies on system-provided data for pre-sequencing but lacks full visibility into the *actual* state of readiness on the stand.
  2. **The Human Factor:** To meet KPIs and avoid showing delays, turnaround coordinators may input optimistic or inaccurate data into the A-CDM platform.
  3. **Premature Approvals & Tolerance Windows:** Based on this flawed data, an aircraft may receive its start-up approval (ASAT) and be transferred to the apron/ground frequency. A-CDM process tolerance windows (e.g., +/- 5 minutes around the Target Start-up Approval Time, TSAT) allow this aircraft to request movement early.
  4. **Sequence Disruption:** This allows a flight—for instance, a "Heavy" aircraft—that is not optimally scheduled to depart yet to "sneak into" the sequence ahead of "Medium" or "Light" aircraft. The AMSO or ground controller, now faced with a cleared aircraft, must insert it into their plan. This single event can disrupt the entire optimized runway departure sequence, causing delays for all subsequent flights and leading to excessive queues at the runway holding point. This creates congestion, increases fuel burn, and negates the benefits of the pre-sequence.

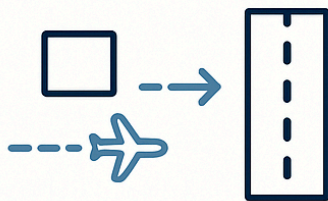


## Arrival Bottlenecks

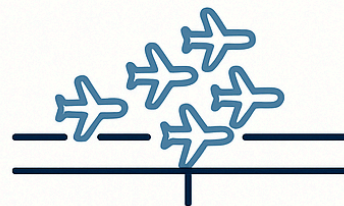
- Scenario 1: Apron Capacity < Runway Capacity (The Saturated Apron).** This occurs when the apron cannot efficiently absorb the flow of aircraft arriving from the runway. The most common cause is a lack of available parking stands due to high occupancy and inefficient turnarounds. This forces arriving aircraft to hold on active taxiways, blocking other movements and, in severe cases, forcing ATC to increase in-trail separation for subsequent arrivals, thereby reducing the runway's effective capacity.
- Scenario 2: Apron Capacity > Runway Capacity (The Overwhelmed Apron).** This less common but still critical scenario happens when an extremely high-capacity runway configuration delivers a surge of arrivals that, while technically manageable by the apron's total stand count, overwhelms specific sectors or ground handling resources in a short period. This leads to localized congestion, delays in guidance to the gate, and potential safety issues, even if the apron as a whole is not 'full'.

### The Four Scenarios of Runway-Apron Imbalance

**Departures:**  
**Apron < Runway**  
 (Underfed Runway)



**Departures:**  
**Apron > Runway**  
 (Saturated Holding Point)



**Arrivals:**  
**Apron < Runway**  
 (Saturated Apron)



**Arrivals:**  
**Apron > Runway**  
 (Overwhelmed Apron)



# The Quantifiable Cost of Inefficiency

The failure to recognize and manage the apron's finite capacity translates into significant, measurable costs. According to industry data from **IATA**, every minute an aircraft is delayed on the ground has a direct cost, averaging **~\$100 per minute** for narrow-body aircraft and rising to **~\$300 per minute** for wide-body aircraft.



To provide a quantifiable order of magnitude for the benefits of resolving these inefficiencies, an illustrative operational model was developed. The methodology's mathematical viability has been confirmed through theoretical simulations, with a roadmap for further validation that includes advanced, AI-assisted simulations in customized environments, culminating in a Fast-Time Simulation (FTS) using real-world airport data. This model, detailed in the white paper "Understanding the Apron Management Service," by Aipron Co-Founder and Principal Consultant, Pablo García Alonso, demonstrates the potential returns on investment from implementing a dedicated and efficient AMS. The model's key findings show that for a hypothetical busy airport handling 100,000 annual movements:

## The Financial Impact

- **Direct Cost Savings:** This saving is calculated by achieving an average reduction of several minutes of non-productive ground delay per movement, multiplied by the average IATA cost of delay and the total annual movements. The model shows this can unlock potential annual savings for airlines that can range from **\$9.7 million to \$11.9 million**.
- **Unlocking Latent Capacity:** This capacity increase is the result of optimizing ground flow and reducing stand turnaround times, which allows for more aircraft movements to be processed safely within the same peak hour. The model indicates this can increase peak hour throughput by up to **10.2%** without any new physical infrastructure, translating directly into new revenue streams.

## The Environmental Toll

- **Reduced Fuel Burn and Emissions:** These environmental benefits are the direct result of reducing engine and APU run-time on the ground by an average of several minutes per movement. This reduction can save between **4,512 and 7,632 tonnes of jet fuel annually**. Based on established conversion factors (approx. 3.15 tonnes of CO<sub>2</sub> per tonne of jet fuel), this translates into a potential annual reduction of **14,258 to 24,117 tonnes of CO<sub>2</sub> emissions**.



# The Human Factor: Workload, Performance, and Safety



The true capacity of any managed airspace is not just a function of its physical dimensions, but of the cognitive and procedural limits of the personnel managing it. The costs of an unbalanced system are ultimately borne by the Air Traffic Controllers and Apron Management Service Officers on the front line.

- **Increased Controller Workload:** A congested apron dramatically increases the cognitive load on controllers. Methodologies for assessing ATC sector capacity consistently identify controller workload as a primary limiting factor. Eurocontrol's CAPAN model establishes that capacity is reached when workload consumes 42 minutes of every hour; anything beyond this is "Overload". Factors such as taxiway conflicts, poor surveillance, or construction all increase this workload, meaning a controller can safely handle fewer aircraft simultaneously.
- **The Importance of Experience and Competence:** An experienced and effective team can significantly mitigate the challenges of a complex environment. ICAO mandates strict standards for the licensing, training, and competence of controllers to ensure they can manage their duties effectively. Managing fatigue is also critical, as it directly impacts performance and safety. Proactively managing this human element requires advanced frameworks that can link dynamic operational forecasts to human resource planning. This leads to the development of advanced 'Fatigue & Roster Optimization' modules, which allow for the proactive design of schedules that maintain both operational resilience and staff well-being.
- **Impact on Safety:** A core function of Air Traffic Services is to "prevent collisions". This elevated risk, stemming directly from human factors like excessive workload and fatigue, highlights the need for robust mitigation strategies as mandated by ICAO's Safety Management Systems (SMS). Effectively managing apron capacity is not just an efficiency issue, but a fundamental component of Hazard Identification and Risk Management under Annex 19.

# Enabling Pathways to Synchronization

Restoring the balance between the apron and runway requires a multi-faceted approach. While foundational procedures like A-CDM and technologies like A-SMGCS are crucial, they are most effective when guided by a central, data-driven management framework that understands and quantifies the system's real capacity.

- **Foundational Procedures and Technologies:** Airport Collaborative Decision Making (A-CDM) is the essential collaborative process for sharing information, while Advanced Surface Movement Guidance and Control Systems (A-SMGCS) provide high-fidelity surveillance. These are pillars of a modern airport.
- **Data-Driven Operational Optimization:**
  - **Turnaround Monitoring Systems:** These systems (such as that offered by Assaia) act as a "digital overseer" for the turnaround. By using AI and computer vision to monitor ground handling, they provide objective, real-time data on aircraft readiness. This data can be fed into A-CDM platforms to generate a far more accurate Target Off-Block Time (TOBT), directly counteracting the "human factor" problem of inaccurate manual data entry and improving the quality of the departure pre-sequence.
  - **Pilot-Controlled e-Taxi Systems:** These pilot-controlled systems (such as WheelTug) integrate an electric motor into the aircraft's nose gear, eliminating the dependency on pushback tugs. This simplifies and accelerates the pushback maneuver and enables novel movements to bypass taxiway traffic, reducing gate-holds. Analytically, by removing the variable of waiting for a tug, they create highly predictable pushback timings, which allows for more accurate sequencing and planning.
  - **Vehicle and GSE Tracking:** A Vehicle Onboard Guidance System (TEVOGS), such as that offered by Techniserv s.r.o., provides AMSOs with a "FlightRadar for ground vehicles," dramatically enhancing situational awareness of all moving assets on the apron and improving overall safety.

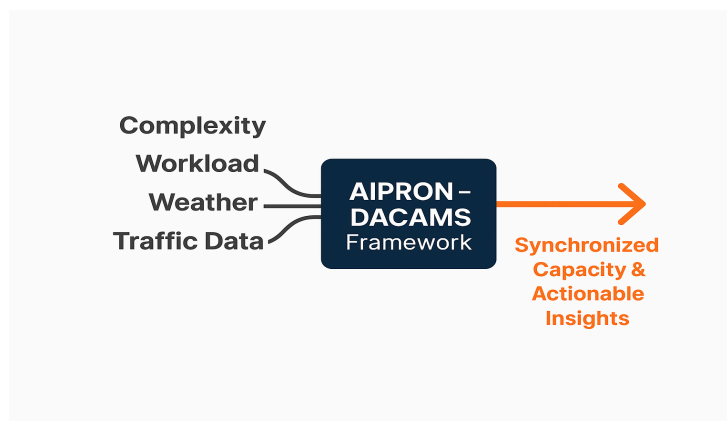
# A New Paradigm: The Dynamic Apron Capacity Assessment & Management System (DACAMS)

The solutions mentioned above are powerful, but they address specific parts of the problem. To achieve true synchronization, a new management paradigm is required—one that treats the apron as a dynamic system with finite, measurable capacity.

## The Genesis: From APCAP to DACAMS

In response to persistent operational challenges at a major European hub, a new data-driven methodology was pioneered to create a robust capacity and staffing plan for the Apron Management Service. This initiative, the **Apron Performance and Capacity Plan (APCAP)**, was the first step towards quantifying the real capacity of the apron by integrating human factors and operational complexity. This foundational work, led by the author, has since evolved into the comprehensive framework presented here.

## The Core Philosophy of DACAMS



The **Dynamic Apron Capacity Assessment and Management System (DACAMS)** is a holistic framework designed to empower airport operators by making the invisible visible. Its core function is to combat the perception of an "infinite apron" by providing objective, real-time intelligence. It is not a system to replace human decision-makers, but a tool to augment their expertise. The framework is built upon several key functions:

1. **It Quantifies the Finite, Dynamic Capacity of the Apron:** It calculates a realistic, dynamic capacity for the apron and its sectors in **mov/h**, creating a clear operational limit for planners and managers.

2. **It Integrates the Human Factor as a Key Variable:** It treats controller/AMSO workload, experience, and fatigue not as afterthoughts, but as core variables that directly modulate the calculated capacity, acknowledging that the system's true limit is often human, not physical.
3. **It Analyzes Environmental Complexity:** The framework systematically measures the impact of the physical layout (taxiway conflicts, stand limitations) and operational conditions (weather, works, CNS coverage) on the ability to manage traffic.
4. **It Provides Predictive Insights:** The framework evolves beyond simple saturation metrics by calculating a predictive 'Real Saturation Level'. This indicator provides early warnings by factoring in traffic complexity and controller workload, allowing managers to act before congestion becomes critical.
5. **It Integrates Human Resource Planning:** The framework's intelligence extends to the human element by enabling 'Fatigue & Roster Optimization'. By modeling the impact of different roster patterns against projected demand and workload, it allows for the proactive design of schedules that maintain both operational resilience and staff well-being.

## The Keystone Module: The Runway-Apron Balance

The most critical component of the DACAMS framework is its ability to measure the Pista-Plataforma balance in real-time. It continuously calculates and monitors key performance ratios that compare the apron's capacity to handle traffic against the runway's declared capacity. This creates a dynamic feedback loop, providing answers to fundamental questions:

- **For Departures:** *Is the apron capable of feeding the runway at a rate that matches its departure capacity?* A low ratio indicates an "underfed runway" and lost airport capacity.
- **For Arrivals:** *Is the apron capable of absorbing the arrivals the runway can deliver?* A low ratio indicates impending apron saturation and the need for arrival flow management.

This module provides the ultimate "ground truth," allowing for proactive, data-driven interventions to keep the entire airside ecosystem in a state of operational harmony.

## Conclusion: From a Hidden Bottleneck to a Strategic Advantage

The persistent desynchronization between an airport's runway and its apron, often masked by the misconception of an "infinite" apron, represents a critical constraint on airport performance, profitability, and sustainability. The costs are not trivial; they are measured in millions of dollars in wasted fuel and lost revenue, thousands of tonnes of unnecessary emissions, and a significant degradation of safety and efficiency.

Addressing this imbalance is a strategic imperative. The solution lies in adopting a holistic, data-driven management philosophy that makes the invisible visible. It requires a framework like **DACAMS**, which quantifies the apron's true, finite capacity by integrating the complex interplay of infrastructure, operational conditions, and, most importantly, the human factor.

By implementing such a framework, airports can finally see and manage the entire aircraft journey from runway to gate as a single, synchronized system. This approach enables proactive, predictive management, transforming the apron from a hidden bottleneck into a powerful engine of efficiency. It is the key to unlocking an airport's true potential and paving the way for a more resilient, profitable, and sustainable future in aviation.

